

5 木材産業

- (1) 製材
- (2) 木材チップ
- (3) 木材市場
- (4) 木製品工業

(1) 製材

① 出力階層別製材工場数 (12月31日現在)

単位：工場

| 年次 | 合計 | 7.5kw以上 22.5kw未満 | 22.5~37.5 | 37.5~75.0 | 75.0~150.0 | 150.0~300.0 | 300.0kw以上 |
|----|-----|---------------------|-----------|-----------|------------|-------------|----------------------|
| 50 | 360 | 60 | 58 | 132 | 85 | 25 | } 50・55年は 150kw以上 |
| 55 | 326 | 41 | 42 | 119 | 80 | 44 | |
| 60 | 282 | 13 | 35 | 123 | 68 | 40 | 3 |
| 61 | 317 | 13 | 34 | 108 | 72 | 45 | 45 |
| 62 | 308 | 10 | 31 | 109 | 68 | 45 | 45 |
| 63 | 299 | 10 | 32 | 98 | 71 | 44 | 44 |
| 元 | 251 | 9 | 32 | 96 | 68 | 39 | 7 |
| 2 | 242 | 9 | 31 | 90 | 64 | 41 | 7 |
| 3 | 236 | 9 | 30 | 86 | 64 | 40 | 7 |
| 4 | 225 | 9 | 30 | 81 | 57 | 39 | 9 |
| 5 | 222 | 8 | 30 | 80 | 53 | 42 | 9 |
| 6 | 227 | 12 | 31 | 77 | 54 | 42 | 11 |
| 7 | 224 | 11 | 33 | 72 | 55 | 41 | 12 |
| 8 | 222 | 11 | 31 | 73 | 49 | 43 | 15 |
| 9 | 216 | 11 | 30 | 73 | 43 | 45 | 14 |
| 10 | 201 | 10 | 26 | 66 | 41 | 43 | 15 |
| 11 | 187 | 10 | 24 | 61 | 40 | 37 | 15 |
| 12 | 179 | 9 | 23 | 58 | 38 | 34 | 17 |
| 13 | 173 | 10 | 20 | 54 | 38 | 34 | 17 |
| 14 | 164 | 9 | 23 | 50 | 33 | 32 | 17 |
| 15 | 160 | 12 | 20 | 50 | 32 | 31 | 15 |
| 16 | 155 | 6 | 23 | 50 | 29 | 30 | 17 |
| 17 | 147 | 7 | 20 | 47 | 29 | 27 | 17 |
| 18 | 139 | 6 | 17 | 46 | 30 | 24 | 16 |
| 19 | 134 | 7 | 14 | 48 | 28 | 22 | 15 |
| 20 | 126 | 6 | 16 | 42 | 27 | 21 | 14 |
| 21 | 120 | 6 | 14 | 42 | 27 | 18 | 13 |
| 22 | 118 | 7 | 16 | 38 | 27 | 17 | 13 |
| 23 | 109 | 6 | 16 | 37 | 25 | 15 | 10 |

[資料] 農林水産省 統計部「木材需給報告書」及び「木材統計」

② 従業者階層別工場数 (12月操業工場のみ)

単位：工場

| 年次 | 4人以下 | 5~9 | 10~19 | 20~29 | 30~49 | 50人以上 | 計 | 従業員数 (人) |
|----|------|-----|-------|-------|-------|-------|-----|-------------|
| 50 | 94 | 105 | 113 | 33 | 12 | 3 | 360 | 3,924 |
| 55 | 77 | 107 | 95 | 38 | 7 | 2 | 326 | 3,423 |
| 60 | 76 | 98 | 86 | 17 | 4 | — | 281 | 2,517 |
| 61 | 74 | 98 | 77 | 19 | 3 | — | 271 | 2,398 |
| 62 | 72 | 88 | 76 | 24 | 3 | — | 263 | 2,403 |
| 63 | 71 | 83 | 78 | 19 | 4 | — | 255 | 2,374 |
| 元 | 70 | 85 | 72 | 16 | 6 | — | 249 | 2,277 |
| 2 | 73 | 77 | 72 | 16 | 4 | — | 242 | 2,203 |
| 3 | 68 | 82 | 65 | 16 | 4 | — | 235 | 2,120 |
| 4 | 67 | 75 | 62 | 16 | 4 | — | 224 | 1,996 |
| 5 | 65 | 76 | 61 | 17 | 3 | — | 222 | 1,977 |
| 6 | 70 | 76 | 59 | 18 | 3 | 1 | 227 | 2,018 |
| 7 | 75 | 69 | 58 | 18 | 2 | 1 | 223 | 2,004 |
| 8 | 77 | 64 | 59 | 14 | 5 | 1 | 220 | 1,983 |
| 9 | 74 | 66 | 56 | 15 | 3 | 1 | 215 | 1,901 |
| 10 | 82 | 51 | 49 | 14 | 4 | 1 | 201 | 1,743 |
| 11 | 74 | 51 | 48 | 9 | 3 | 1 | 186 | 1,538 |
| 12 | 73 | 50 | 42 | 10 | 2 | 1 | 178 | 1,479 |
| 13 | 72 | 48 | 40 | 9 | 1 | 1 | 171 | 1,349 |
| 14 | 69 | 51 | 34 | 7 | 2 | 1 | 164 | 1,278 |
| 15 | 69 | 52 | 30 | 7 | 1 | 1 | 160 | 1,220 |
| 16 | 69 | 47 | 27 | 10 | 1 | 1 | 155 | 1,187 |
| 17 | 61 | 51 | 27 | 6 | 1 | 1 | 147 | 1,032 |
| 18 | 60 | 46 | 24 | 8 | — | 1 | 139 | 1,006 |
| 19 | 61 | 47 | 17 | 8 | — | 1 | 134 | 932 |
| 20 | 66 | 36 | 15 | 8 | — | 1 | 126 | 840 |
| 21 | 68 | 32 | 12 | 7 | — | 1 | 120 | 732 |
| 22 | 67 | 31 | 13 | 6 | — | 1 | 118 | 744 |

[資料] 農林水産省 統計情報部「木材需給報告書」

③ 製材用素材工場入荷量

単位：千m3

| 年次 | 産 材 | | | 外 材 | 合 計 |
|----|-----|-----|-----|-----|-----|
| | 針葉樹 | 広葉樹 | 材 計 | | |
| 50 | 450 | 14 | 464 | 352 | 816 |
| 55 | 420 | 5 | 425 | 413 | 838 |
| 60 | 409 | 4 | 413 | 340 | 753 |
| 61 | 411 | 5 | 416 | 357 | 773 |
| 62 | 426 | 3 | 429 | 393 | 822 |
| 63 | 442 | 4 | 446 | 367 | 813 |
| 元 | 426 | 3 | 429 | 393 | 822 |
| 2 | 407 | 2 | 409 | 431 | 840 |
| 3 | 380 | 3 | 383 | 429 | 812 |
| 4 | 372 | 2 | 374 | 368 | 742 |
| 5 | 379 | 1 | 380 | 400 | 780 |
| 6 | 392 | 1 | 393 | 361 | 754 |
| 7 | 383 | 1 | 384 | 373 | 757 |
| 8 | 389 | — | 389 | 400 | 789 |
| 9 | 369 | 1 | 370 | 359 | 729 |
| 10 | 325 | 1 | 326 | 318 | 644 |
| 11 | 309 | 1 | 310 | 280 | 590 |
| 12 | 306 | 1 | 307 | 286 | 593 |
| 13 | 276 | 1 | 277 | 243 | 520 |
| 14 | 265 | 2 | 267 | 233 | 500 |
| 15 | 263 | 1 | 264 | 230 | 494 |
| 16 | 268 | 2 | 270 | 237 | 507 |
| 17 | 261 | 2 | 263 | 231 | 494 |
| 18 | 266 | 3 | 269 | 226 | 495 |
| 19 | 275 | 2 | 277 | 220 | 497 |
| 20 | 242 | 1 | 243 | 226 | 469 |
| 21 | 223 | 0 | 223 | 117 | 340 |
| 22 | 216 | 0 | 216 | 171 | 387 |
| 23 | 211 | 0 | 211 | 159 | 370 |

[資料] 農林水産省 統計情報部「木材需給報告書」及び「木材統計」

④ 用途別製材品出荷量

単位：千m3

| 年次 | 建 築 用 材 | | | | 土木建設 用 材 | 木箱仕組板 梱包用材 | 家具建具 用 材 | その他 | 合 計 |
|----|---------|------|-----|-----|-------------|---------------|-------------|-----|-----|
| | 板 類 | ひき割類 | 角 類 | 計 | | | | | |
| 50 | 121 | 110 | 197 | 428 | 23 | 119 | 10 | 22 | 602 |
| 55 | 97 | 93 | 176 | 366 | 21 | 167 | 14 | 21 | 589 |
| 60 | 80 | 84 | 157 | 321 | 15 | 180 | 9 | 3 | 528 |
| 61 | 80 | 82 | 160 | 322 | 17 | 214 | 10 | 3 | 566 |
| 62 | 88 | 84 | 173 | 345 | 14 | 214 | 7 | 4 | 584 |
| 63 | 87 | 84 | 177 | 348 | 15 | 180 | 4 | 7 | 554 |
| 元 | 80 | 82 | 173 | 335 | 17 | 224 | 3 | 6 | 585 |
| 2 | 73 | 78 | 166 | 317 | 12 | 244 | 3 | 8 | 584 |
| 3 | 66 | 79 | 161 | 306 | 14 | 222 | 4 | 6 | 552 |
| 4 | 65 | 78 | 157 | 300 | 11 | 206 | 2 | 7 | 526 |
| 5 | 66 | 77 | 160 | 303 | 11 | 217 | 7 | 8 | 546 |
| 6 | 67 | 80 | 150 | 297 | 8 | 211 | 6 | 7 | 529 |
| 7 | 64 | 77 | 155 | 296 | 7 | 196 | 8 | 8 | 515 |
| 8 | 63 | 77 | 150 | 290 | 6 | 225 | 8 | 8 | 537 |
| 9 | 59 | 67 | 135 | 261 | 8 | 228 | 7 | 9 | 513 |
| 10 | 54 | 58 | 120 | 232 | 7 | 186 | 6 | 11 | 442 |
| 11 | 47 | 53 | 113 | 213 | 7 | 178 | 4 | 9 | 411 |
| 12 | 46 | 49 | 107 | 202 | 8 | 182 | 3 | 10 | 405 |
| 13 | 46 | 46 | 88 | 180 | 8 | 147 | 2 | 8 | 345 |
| 14 | 38 | 45 | 81 | 164 | 6 | 137 | 4 | 9 | 320 |
| 15 | 34 | 34 | 79 | 147 | 5 | 141 | 4 | 10 | 307 |
| 16 | 39 | 42 | 80 | 161 | 4 | 142 | 3 | 12 | 322 |
| 17 | 36 | 46 | 73 | 155 | 3 | 149 | 4 | 3 | 314 |
| 18 | 41 | 40 | 71 | 152 | 2 | 150 | 5 | 6 | 315 |
| 19 | 44 | 40 | 64 | 148 | 2 | 142 | 4 | 6 | 302 |
| 20 | 39 | 36 | 56 | 131 | 2 | 140 | 4 | 4 | 281 |
| 21 | 38 | 31 | 48 | 117 | 3 | 80 | 4 | 2 | 206 |
| 22 | 37 | 32 | 49 | 118 | 2 | 100 | 4 | 0 | 224 |
| 23 | 37 | 30 | 43 | 110 | 1 | 97 | 7 | 0 | 215 |

[資料] 農林水産省 統計情報部「木材需給報告書」及び「木材統計」

⑤ 販売先別製材品販売量

単位：千m3

| 年次 | 県内 | 県 | | | | 外 | | | | 合計 |
|----|-----|----|----|----|-----|----|----|----|-----|-----|
| | | 関東 | 北陸 | 東海 | 近畿 | 中国 | 九州 | 四国 | 計 | |
| 50 | 300 | 32 | 1 | 8 | 158 | 11 | 8 | 22 | 240 | 540 |
| 55 | 273 | 31 | 1 | 14 | 165 | 7 | 10 | 24 | 252 | 525 |
| 60 | 211 | 29 | 0 | 13 | 191 | 6 | 10 | 29 | 278 | 489 |
| 61 | 214 | 28 | - | 16 | 214 | 7 | 12 | 31 | 308 | 522 |
| 62 | 228 | 30 | - | 13 | 226 | 8 | 10 | 34 | 321 | 549 |
| 63 | 218 | 30 | 2 | 18 | 186 | 7 | 15 | 39 | 297 | 515 |
| 元 | 213 | 22 | 5 | 19 | 216 | 15 | 18 | 40 | 335 | 548 |
| 2 | 200 | 24 | 3 | 15 | 243 | 12 | 17 | 37 | 351 | 551 |
| 3 | 201 | 19 | 10 | 13 | 219 | 9 | 14 | 33 | 317 | 518 |
| 4 | 190 | 24 | 6 | 13 | 178 | 19 | 18 | 39 | 297 | 487 |
| 5 | 196 | 29 | 7 | 16 | 188 | 17 | 18 | 43 | 318 | 514 |
| 6 | 200 | 23 | 7 | 11 | 192 | 14 | 15 | 46 | 308 | 508 |
| 7 | 199 | 18 | 1 | 6 | 193 | 12 | 18 | 47 | 295 | 494 |
| 8 | 187 | 21 | 0 | 8 | 196 | 21 | 24 | 55 | 325 | 512 |
| 9 | 182 | 17 | 0 | 11 | 192 | 15 | 13 | 58 | 306 | 488 |
| 10 | 158 | 19 | 0 | 6 | 159 | 15 | 20 | 47 | 266 | 424 |
| 11 | 151 | 11 | 0 | 8 | 156 | 8 | 16 | 49 | 248 | 399 |
| 12 | 145 | 9 | 0 | 9 | 156 | 13 | 17 | 48 | 252 | 397 |
| 13 | 133 | 10 | 0 | 11 | 128 | 7 | 11 | 39 | 206 | 339 |
| 14 | 116 | 10 | 0 | 14 | 112 | 9 | 14 | 38 | 197 | 313 |
| 15 | 120 | 9 | 0 | 11 | 115 | 9 | 10 | 34 | 188 | 308 |
| 16 | 126 | 9 | 0 | 10 | 116 | 9 | 9 | 33 | 186 | 312 |
| 17 | 115 | - | - | - | - | - | - | - | 195 | 310 |
| 18 | 107 | - | - | - | - | - | - | - | 204 | 311 |
| 19 | 97 | - | - | - | - | - | - | - | 200 | 297 |
| 20 | 73 | - | - | - | - | - | - | - | 203 | 276 |
| 21 | 76 | 10 | 0 | 10 | 77 | 4 | 3 | 23 | 127 | 203 |
| 22 | 85 | 10 | 5 | 12 | 61 | 8 | 7 | 33 | 136 | 221 |

[資料] 農林水産省 統計情報部「木材需給報告書」平成17年から平成20年まで出荷先別データなし 平成21年以降木材産業課

注：関東（茨城・栃木・群馬・埼玉・千葉・東京・神奈川）
北陸（新潟・富山・石川・福井）、東海（岐阜・静岡・愛知・三重）
近畿（滋賀・京都・大阪・兵庫・奈良・和歌山）

(2) 木材チップ

① 専業・兼業別木材チップ工場数及び従業員数(12月31日現在)

| 年次 | 工場数 | | | 従業員数 (人) |
|----|-----|-----|-----|-------------|
| | 専業 | 兼業 | 計 | |
| 50 | 27 | 144 | 171 | 471 |
| 55 | 26 | 123 | 149 | 362 |
| 60 | 22 | 96 | 118 | 324 |
| 61 | 22 | 94 | 116 | 314 |
| 62 | 19 | 91 | 110 | 339 |
| 63 | 22 | 81 | 103 | 286 |
| 元 | 22 | 87 | 109 | 272 |
| 2 | 20 | 78 | 98 | 245 |
| 3 | 18 | 73 | 91 | 213 |
| 4 | 16 | 70 | 86 | 194 |
| 5 | 18 | 67 | 85 | 173 |
| 6 | 17 | 70 | 87 | 163 |
| 7 | 14 | 68 | 82 | 163 |
| 8 | 9 | 64 | 73 | 126 |
| 9 | 9 | 62 | 71 | 133 |
| 10 | 9 | 60 | 69 | 175 |
| 11 | 5 | 57 | 62 | 140 |
| 12 | 5 | 56 | 61 | 117 |
| 13 | 4 | 53 | 57 | 128 |
| 14 | 6 | 48 | 54 | 75 |
| 15 | 6 | 48 | 54 | 76 |
| 16 | 6 | 46 | 52 | 79 |
| 17 | 6 | 44 | 50 | 75 |
| 18 | 6 | 42 | 48 | 62 |
| 19 | 6 | 42 | 48 | 55 |
| 20 | 7 | 37 | 44 | 56 |
| 21 | 6 | 36 | 42 | 48 |
| 22 | 6 | 34 | 40 | 53 |

[資料] 農林水産省 統計情報部「木材需給報告書」

② 原料入手区別木材チップ生産量

単位：千m³

| 年次 | 工場残材 | | 林地 残材 | 解体材 ・廃材 | 原木 | | 合計 |
|----|------|-----|----------|------------|-----|-----|-----|
| | 自工場 | 他工場 | | | 針葉樹 | 広葉樹 | |
| 50 | 57 | 8 | 1 | — | 3 | 240 | 309 |
| 55 | 70 | 8 | 16 | — | 19 | 204 | 317 |
| 60 | 62 | 10 | 1 | 7 | 67 | 282 | 429 |
| 61 | 61 | 14 | 2 | 5 | 51 | 269 | 402 |
| 62 | 67 | 13 | 0 | 4 | 40 | 259 | 383 |
| 63 | 114 | 9 | 1 | 0 | 56 | 268 | 448 |
| 元 | 65 | 14 | — | 0 | 51 | 257 | 387 |
| 2 | 60 | 4 | — | 3 | 43 | 260 | 370 |
| 3 | 66 | 6 | — | 4 | 49 | 232 | 357 |
| 4 | 64 | 6 | 0 | 18 | 56 | 176 | 320 |
| 5 | 69 | 6 | 1 | 14 | 41 | 150 | 281 |
| 6 | 74 | 3 | — | 4 | 37 | 131 | 249 |
| 7 | 73 | 10 | 0 | 3 | 57 | 105 | 248 |
| 8 | 77 | 3 | — | 3 | 49 | 76 | 208 |
| 9 | 71 | 2 | — | 2 | 62 | 60 | 197 |
| 10 | 55 | 13 | — | 1 | 58 | 44 | 171 |
| 11 | 59 | 6 | — | — | 49 | 33 | 147 |
| 12 | 65 | 2 | — | — | 56 | 24 | 147 |
| 13 | 64 | 2 | — | — | 69 | 20 | 155 |
| 14 | 56 | 10 | — | — | 89 | 19 | 174 |
| 15 | 59 | 10 | — | — | 78 | 24 | 171 |
| 16 | 30 | 4 | — | 2 | 36 | 13 | 85 |
| 17 | 37 | 3 | — | 2 | 38 | 15 | 95 |
| 18 | 41 | 4 | — | 4 | 33 | 15 | 97 |
| 19 | 43 | 3 | — | 4 | 44 | 14 | 108 |
| 20 | 35 | 0 | — | 4 | 54 | 13 | 106 |
| 21 | 32 | — | — | 3 | 52 | 11 | 98 |
| 22 | 29 | — | — | 2 | 46 | 10 | 87 |

[資料] 農林水産省 統計情報部「木材需給報告書」

※「0」は実績はあるが単位未満のもの、「—」は実績のないもの

(3) 木材市場

| 年度 | 原木市場 | | 製品市場 | |
|----|------|----------|------|----------|
| | 市場数 | 取扱量 (m3) | 市場数 | 取扱量 (m3) |
| 50 | 8 | 181,414 | - | - |
| 55 | 10 | 224,197 | 6 | 111,469 |
| 60 | 10 | 269,104 | 6 | 96,196 |
| 2 | 10 | 303,134 | 6 | 100,276 |
| 3 | 10 | 296,044 | 6 | 82,988 |
| 4 | 10 | 282,639 | 6 | 83,174 |
| 5 | 10 | 313,808 | 6 | 82,229 |
| 6 | 10 | 315,168 | 6 | 82,857 |
| 7 | 11 | 327,407 | 6 | 77,210 |
| 8 | 11 | 341,747 | 6 | 73,258 |
| 9 | 11 | 334,337 | 6 | 64,921 |
| 10 | 11 | 317,490 | 6 | 64,863 |
| 11 | 11 | 339,873 | 5 | 62,097 |
| 12 | 9 | 325,561 | 5 | 59,642 |
| 13 | 8 | 330,102 | 6 | 52,831 |
| 14 | 8 | 305,810 | 6 | 50,972 |
| 15 | 8 | 320,952 | 6 | 51,782 |
| 16 | 8 | 336,360 | 6 | 48,302 |
| 17 | 8 | 340,728 | 6 | 48,803 |
| 18 | 8 | 316,476 | 6 | 47,202 |
| 19 | 8 | 285,784 | 5 | 46,722 |
| 20 | 8 | 309,661 | 5 | 25,278 |
| 21 | 8 | 293,206 | 6 | 22,137 |
| 22 | 8 | 290,705 | 6 | 23,282 |
| 23 | 8 | 295,893 | 6 | 20,635 |

[資料] 高知県木材産業課

(4) 木製品工業

① 業種別工場数 (従業者4人以上)

| 年次 | 木材・木製品製造業 | | | | | | 家具・装備品製造業 | | | | 合計 | |
|----|-----------|-------|-----|----|-------|-----|-----------|------|-----|-----|-----|-----|
| | 一般製材 | 木材チップ | 造作材 | 合板 | 銘板・銘木 | その他 | 計 | 木製家具 | 建具 | その他 | | 計 |
| 50 | 342 | 32 | 15 | 6 | - | 134 | 529 | 47 | 188 | 14 | 249 | 778 |
| 55 | 325 | 24 | 8 | 5 | - | 90 | 452 | 34 | 158 | 13 | 205 | 657 |
| 元 | 196 | 17 | 1 | 8 | 5 | 36 | 263 | 25 | 40 | 5 | 70 | 333 |
| 2 | 193 | 18 | 2 | 10 | 3 | 39 | 265 | 27 | 38 | 6 | 71 | 336 |
| 3 | 182 | 16 | 1 | 10 | 4 | 34 | 247 | 27 | 43 | 6 | 76 | 323 |
| 4 | 180 | 14 | 2 | 12 | 4 | 34 | 246 | 29 | 39 | 5 | 73 | 319 |
| 5 | 181 | 12 | 2 | 13 | 4 | 30 | 242 | 25 | 34 | 2 | 61 | 303 |
| 6 | 167 | 10 | 3 | 12 | 2 | 27 | 221 | 29 | 35 | 3 | 67 | 288 |
| 7 | 163 | 11 | 4 | 12 | 3 | 28 | 221 | 26 | 38 | 1 | 65 | 286 |
| 8 | 158 | 10 | 6 | 10 | 2 | 25 | 211 | 28 | 37 | 1 | 66 | 277 |
| 9 | 154 | 9 | 7 | 10 | 3 | 28 | 211 | 23 | 34 | 1 | 58 | 269 |
| 10 | 154 | 9 | 7 | 9 | 3 | 26 | 208 | 24 | 26 | 3 | 53 | 261 |
| 11 | 137 | 6 | 5 | 8 | 4 | 26 | 186 | 27 | 26 | 2 | 55 | 241 |
| 12 | 134 | 5 | 5 | 10 | 2 | 24 | 180 | 25 | 20 | 4 | 49 | 229 |
| 13 | 119 | 5 | 4 | 11 | 4 | 29 | 172 | 19 | 24 | 4 | 47 | 219 |
| 14 | 104 | 5 | 3 | 5 | 3 | 31 | 151 | 17 | 22 | 4 | 43 | 194 |
| 15 | 107 | 5 | 3 | 4 | 2 | 33 | 154 | 21 | 19 | 6 | 46 | 200 |
| 16 | 93 | 5 | 4 | 4 | 1 | 29 | 136 | 18 | 19 | 4 | 41 | 177 |
| 17 | 93 | 5 | 5 | 5 | 2 | 30 | 140 | 21 | 20 | 4 | 45 | 185 |
| 18 | 82 | 6 | 5 | 4 | 2 | 30 | 129 | 16 | 19 | 5 | 40 | 169 |
| 19 | 79 | 8 | 5 | 3 | 2 | 23 | 120 | 16 | 19 | 4 | 39 | 159 |
| 20 | 80 | 8 | 2 | 2 | 2 | 23 | 117 | 14 | 19 | 5 | 38 | 155 |
| 21 | 69 | 6 | 3 | 2 | 2 | 17 | 99 | 12 | 14 | 5 | 31 | 130 |
| 22 | 67 | 6 | 3 | 2 | - | 15 | 93 | 13 | 12 | 4 | 29 | 122 |

[資料] 高知県総務部統計課「高知県の工業」
昭和50年、55年は全事業所の数

② 業種別従業者数（従業者4人以上）

単位：人

| 年次 | 木材・木製品製造業 | | | | | | | 家具・装備品製造業 | | | | 合計 |
|----|-----------|-------|-----|-----|-------|-----|-------|-----------|-----|-----|-------|-------|
| | 一般製材 | 木材チップ | 造作材 | 合 板 | 銘板・銘木 | その他 | 計 | 木製家具 | 建 具 | その他 | 計 | |
| 50 | 3,975 | 406 | 157 | 171 | - | 796 | 5,505 | 488 | 488 | 215 | 1,191 | 6,696 |
| 55 | 3,594 | 262 | 83 | 140 | - | 542 | 4,621 | 445 | 471 | 66 | 982 | 5,603 |
| 60 | 2,595 | 202 | 15 | 153 | 13 | 387 | 3,365 | 529 | 206 | 43 | 778 | 4,143 |
| 2 | 2,067 | 158 | - | 287 | 22 | 459 | 2,993 | 452 | 219 | 50 | 721 | 3,714 |
| 3 | 1,986 | 140 | - | 290 | 25 | 346 | 2,787 | 465 | 249 | 61 | 775 | 3,562 |
| 4 | 1,906 | 115 | - | 319 | 29 | 362 | 2,731 | 464 | 225 | 34 | 723 | 3,454 |
| 5 | 1,958 | 109 | - | 343 | 28 | 369 | 2,807 | 409 | 206 | 11 | 626 | 3,433 |
| 6 | 1,875 | 98 | - | 317 | - | 366 | 2,656 | 445 | 209 | 33 | 687 | 3,343 |
| 7 | 1,811 | 106 | 43 | 308 | 19 | 295 | 2,582 | 403 | 224 | 7 | 634 | 3,216 |
| 8 | 1,798 | 86 | 68 | 292 | - | 285 | 2,529 | 439 | 217 | 70 | 726 | 3,255 |
| 9 | 1,697 | 83 | 80 | 282 | 19 | 321 | 2,482 | 345 | 215 | 64 | 624 | 3,106 |
| 10 | 1,627 | 72 | 77 | 264 | 18 | 287 | 2,345 | 336 | 182 | 92 | 610 | 2,955 |
| 11 | 1,413 | 55 | 51 | 218 | 23 | 289 | 2,049 | 339 | 176 | 27 | 542 | 2,591 |
| 12 | 1,336 | 44 | 59 | 234 | - | 276 | 1,949 | 349 | 135 | 35 | 519 | 2,468 |
| 13 | 1,166 | 42 | 49 | 229 | 22 | 331 | 1,839 | 245 | 163 | 40 | 448 | 2,287 |
| 14 | 1,066 | 42 | 35 | 99 | 18 | 418 | 1,678 | 199 | 146 | 86 | 431 | 2,109 |
| 15 | 1,019 | 45 | 36 | 81 | - | 361 | 1,542 | 224 | 125 | 86 | 435 | 1,977 |
| 16 | 914 | 50 | 43 | 80 | 8 | 353 | 1,448 | 219 | 124 | 64 | 407 | 1,855 |
| 17 | 925 | 47 | 52 | 79 | 21 | 349 | 1,473 | 225 | 123 | 68 | 416 | 1,889 |
| 18 | 878 | 51 | 49 | 53 | 20 | 365 | 1,416 | 176 | 118 | 71 | 365 | 1,781 |
| 19 | 847 | 65 | 39 | 52 | 19 | 268 | 1,290 | 193 | 118 | 59 | 370 | 1,660 |
| 20 | 782 | 71 | 23 | 36 | 16 | 274 | 1,202 | 174 | 115 | 67 | 356 | 1,558 |
| 21 | 695 | 53 | 26 | 36 | 17 | 243 | 1,070 | 137 | 85 | 66 | 288 | 1,358 |
| 22 | 691 | 53 | 23 | 38 | - | 223 | 1,028 | 147 | 77 | 57 | 281 | 1,309 |

[資料] 高知県総務部統計課「高知県の工業」

昭和50年、55年は全事業所の数。平成15年より銘板・銘木はその他に入る

③ 木材・木製品製造品出荷額（従業者4人以上）

単位：億円

| 年次 | 木材・木製品製造業 | | | | | | | 家具・装備品製造業 | | | | 合計 |
|----|-----------|---------|---------|---------|--------|---------|----------|-----------|---------|---------|---------|----------|
| | 一般製材 | 木材チップ | 造作材 | 合 板 | 銘板・銘木 | その他 | 計 | 木製家具 | 建具 | その他 | 計 | |
| 50 | 365.6294 | 55.7321 | 7.0408 | 15.2729 | - | 27.2183 | 470.8935 | 20.9404 | 16.5966 | 5.2702 | 42.8072 | 513.7007 |
| 55 | 527.1973 | 55.2216 | 5.7014 | 18.6666 | - | 26.5217 | 633.3086 | 34.3257 | 19.6668 | 4.3424 | 58.3349 | 691.6435 |
| 元 | 415.2292 | 46.9525 | - | 27.9713 | 7.1818 | 29.5739 | 526.9087 | 42.9686 | 15.6996 | 4.5918 | 63.2600 | 590.1687 |
| 2 | 415.4142 | 49.3109 | - | 36.5360 | 5.8357 | 30.8299 | 537.9267 | 43.7558 | 16.6610 | 5.8379 | 66.2547 | 604.1814 |
| 3 | 399.2956 | 46.2242 | - | 38.3594 | 6.4831 | 21.7013 | 512.0636 | 47.4163 | 16.6973 | 8.0581 | 72.1717 | 584.2353 |
| 4 | 381.8203 | 38.2269 | - | 41.6257 | 7.6473 | 24.9034 | 494.2236 | 49.1080 | 15.2977 | 4.4814 | 68.8871 | 563.1107 |
| 5 | 395.6425 | 33.7148 | - | 43.7710 | 5.7394 | 28.7755 | 507.6432 | 47.5659 | 15.7413 | 1.0836 | 64.3908 | 572.0340 |
| 6 | 387.0140 | 25.3374 | - | 40.4032 | - | 32.8297 | 485.5843 | 48.8109 | 15.8666 | 2.0157 | 66.6932 | 552.2775 |
| 7 | 364.6584 | 24.3689 | 8.5834 | 39.9543 | 4.8773 | 23.0641 | 465.5064 | 49.2711 | 15.6696 | 0.9368 | 65.8775 | 531.3839 |
| 8 | 360.9279 | 18.4001 | 12.8790 | 37.7024 | - | 25.4022 | 455.3116 | 50.0292 | 15.8100 | 10.0382 | 75.8774 | 531.1890 |
| 9 | 350.1945 | 15.9087 | 21.7288 | 34.9728 | 6.8953 | 32.0881 | 461.7882 | 40.5184 | 15.7054 | 10.1699 | 66.3937 | 528.1819 |
| 10 | 295.6796 | 15.0139 | 16.1843 | 28.7018 | 5.9752 | 27.1108 | 388.6656 | 37.3789 | 13.9547 | 13.2064 | 64.5400 | 453.2056 |
| 11 | 242.8089 | 11.0095 | 6.3088 | 26.5954 | 6.2009 | 26.2631 | 319.1866 | 34.7477 | 12.6247 | 1.2132 | 48.5856 | 367.7722 |
| 12 | 220.9493 | 7.7401 | 10.7744 | 22.8202 | - | 24.8196 | 287.1036 | 36.9952 | 10.0412 | 2.0217 | 49.0581 | 336.1617 |
| 13 | 188.4488 | 7.7134 | 9.5208 | 23.0635 | 1.9836 | 28.2672 | 258.9973 | 31.7507 | 10.3229 | 2.5974 | 44.6710 | 303.6683 |
| 14 | 164.4166 | 9.1893 | 8.6970 | 8.9469 | 2.7820 | 47.2062 | 241.2380 | 27.5707 | 9.7343 | 11.5334 | 48.8384 | 290.0764 |
| 15 | 154.5144 | 8.6277 | 7.4948 | 6.7905 | - | 36.4227 | 213.8501 | 28.3558 | 7.7360 | 10.7920 | 46.8838 | 260.7339 |
| 16 | 164.4749 | 8.1376 | 9.0120 | 6.6186 | - | 18.3323 | 206.5754 | 30.3164 | 7.9847 | 9.6988 | 47.9999 | 254.5753 |
| 17 | 144.4921 | 8.7923 | 9.5624 | 6.4911 | x | 34.2415 | 203.5794 | 26.2053 | 7.8633 | 13.2709 | 47.3395 | 250.9189 |
| 18 | 137.9421 | 10.0485 | 9.8797 | 4.3618 | x | 34.9991 | 197.2312 | 21.7256 | 7.6032 | 13.2930 | 42.6218 | 239.8530 |
| 19 | 148.5601 | 13.3063 | 3.8207 | 4.0913 | x | 32.0866 | 201.8650 | 22.8377 | 7.8523 | 8.7722 | 39.4622 | 241.3272 |
| 20 | 141.6358 | 18.3980 | x | x | x | 35.5056 | 195.5394 | 20.8492 | 8.7421 | 10.4223 | 40.0136 | 235.5530 |
| 21 | 114.1684 | 14.0096 | 1.9399 | x | x | 39.6313 | 169.7492 | 16.4430 | 5.5904 | 9.9902 | 32.0236 | 201.7728 |
| 22 | 107.1880 | 12.5752 | 1.5200 | x | - | 28.8731 | 150.1563 | 18.3971 | 4.8848 | 9.0374 | 32.3193 | 182.4756 |